## H-TRUCK ATX MEETING MINUTES MARCH 9, 1994 TELEFLEX - TROY

ATTENDEES: JOE BUCCELLATO WAYNE BATES

MATT KLIAS

WAYNE BATES
KEVIN MCMAHON
MIKE REASONER

## I. N-TRUCK ATX

- A. GROMMETS
  - 1. ASSEMBLY SEQUENCE
    - USING CLUTCH HOLE
    - ENGINE SIDE
  - 2. BRAINSTORMING
    - SINGLE & DUAL DURONETER REVIEWED
    - TOYOTA STYLE (METAL PLATE W/RUBBER INSERT) WITH HOUNTING BOLTS ATTACHED TO PLATE. NEED COST & TIMING.
- B. HEAT TESTING
  - 1. REPORT DUE NEXT MEETING
  - 2. TEMP VS. DISTANCE, TEST SHOWED NOT MUCH CHANGE AFTER 1/4"
    AWAY FROM SURFACE. CONCLUSION; OUR HEAT SOURCE IS NOT
    REPRESENTATIVE OF EXHAUST PIPE (I.E., TOO EXTREME). BASED
    ON RESULTS, NO HEAT SLEEVE REQUIRED. JOE B. WILL PERFORM
    WIND TUNNEL TEST TO CONFIRM TEMPS.
- C. HID-CONDUIT TOOLING & SWIVEL TUBE
  - 1. NEW TOOLING REQUIREMENTS
    - SWIVEL TUBE TBD + consymble
    - SLIDER NEW
    - LOCK CARRYOVER
    - GROMMET TED PLOTE STANKE
    - BODY NEW
- D. COLUMN & TRANS END FITTING
  - 1. TFX TO SUPPLY RECOMMENDED HOLE SIZE, TOLERANCE & PUNCH DIRECTION
  - 2. HATERIAL MAY CHANGE DUE TO TEMP.
  - 3. TFX TO REVIEW 12T & 80433 CAPABILITIES W/DUPONT. CURRENT DIRECTION IS 12T.
- E. TERMINALS
  - 1. TFX TO DO TESTING (LASH, LIFE CYCLE, ETC.) ON VARIOUS TERMINALS: NS, ISOLATED, NON-ISOLATED, FLIP FLOP, PARK LOCK ETC. 6- (FUO ) Sang w ! Auto-
- F. TIMING
  - 1. PRE-FI PARTS DUE 6-13-94 (3 PCS.) OK TO USE SAME AS B-VAN EXCEPT LENGTH. JOE WILL CONFIRM LENGTH (AND GROMMET IF DIFFERENT THAN B-VAN).
  - 2. F-1 (PRODUCTION INTENT) PARTS DUE 3RD WEEK OF SEPTEMBER, '94. NEED TO KICK OFF PROTOTYPE TOOLS BY MID JUNE. '94.

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<sup>\*</sup> NEXT MEETING 3/16/94 - 2:00 P.M. - TELEFLEX

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